



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB6895538

Job Sheet 199644



Part No: RB6895538

Job Qty: 2 pcs

Part Name: Press-Gas Producer Turbine Rotor



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/29/19

Job Tracking No:

Due Date: 11/5/19

Created By: Chantal Lavoie

Type: SOLD

Description:

Note: DWG RB6895538 Rev 1 IPP Rev. A 19.08.28 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	2 pcs	11/5/19	11/5/19	0.00	0.00	Purchasing - 1		DP NOV 1 1 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	2 pcs	11/5/19	11/5/19	0.00	0.00	Packaging 2 - 1 - B4B		DP NOV 1 1 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S230717



Part: RB6895538

Job No: 199644

Serial No/Batch: S230717

Revision: 1

Inspector:

Exp Date:

Instructions:

Date: 11/11/19

Plex 8/29/19 7:34 AM Dart.Lavoie.Chantal

				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
120	QC 6	2 pcs	11/5/19	0.00 0.00	QC 6 - 9
					QC 6 - 68
					QC 6 - 61
					QC 6 - 40
					QC 6 - 81
130	Packaging 3-1 - Stock - B4B	2 pcs	11/5/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
140	QC 21 - SA	2 pcs	11/5/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70

Part Op 100 - -Issue P/O to METEC; P/O _____ -Manufacture RB6895538 as per DWG. -Certificate of Conformity is
 Descriptions: required
 110 - Certificate of Conformity is required
 120 - QC6- All purchased or subcontracted products
 130 - Identify as per dwg & Stock Location: _____
 140 - QC21- Final Inspection - Work Order Release

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
RB6895538P	PRESS-GAS PRODUCER TURB ROT	2 pcs (1 ea)	100-Purchasing	5230686

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RB6895538P	2	0	0

Part Specifications	
Specifications could not be found.	

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Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044374



Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
CN
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044374

PO Date: 8/29/19

Due Date: 11/5/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

E-MAILED
AUG 29 2019

Via: Ground

Pynt Terms: Net 60

Freight Terms:

Special Comments: QUOTE NO.6305

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	199638	RB23008710P			Fixture Gas Producer Rotor C40-C47	Firmed	-	11/5/19	2 pcs	0 pcs	2 pcs	\$285.50/pcs	\$571.00
						XZ			NOV 04 2019				
2	199639	RB23030169P			GUIDE	Firmed	-	11/5/19	2 pcs	0 pcs	2 pcs	\$148.00/pcs	\$296.00
						XZ			NOV 11 2019				
3	199640	RB23032992P			ACCELEROMETER MOUNTING BRACKET	Firmed	-	11/5/19	2 pcs	0 pcs	2 pcs	\$435.00/pcs	\$870.00
						XZ			NOV 11 2019				
4	199642	RB6795985P			WRENCH-POWRE TURBINE SHAFT BALL BEARING RETAINING NUT	Firmed	-	11/5/19	2 pcs	0 pcs	2 pcs	\$695.00/pcs	\$1,390.00
						XZ			NOV 11 2019				
5	199643	RB6886204-AP			Bleed Valve Wedge, Compressor	Firmed	-	11/5/19	2 pcs	0 pcs	2 pcs	\$167.00/pcs	\$334.00
						XZ			OCT 23 2019				
6	199644	RB6895538P			PRESS-GAS PRODUCER TURB ROT	Firmed	-	11/5/19	2 pcs	0 pcs	2 pcs	\$2,345.00/pcs	\$4,690.00
						XZ			NOV 11 2019				
7	199645	RB6897875P			Fuel Nozzle Holding Fixture	Firmed	-	11/5/19	2 pcs	0 pcs	2 pcs	\$2,420.00/pcs	\$4,840.00
												Grand Total:	\$12,991.00

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Tel (613) 632-5200

PURCHASE ORDER

POHB044374



Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 8/29/19 9:20 AM Dart.Lavoie.Chantal

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 Canada

Shipment No: 26117
Shipment Date: 08-Nov-2019
Ship Via: Pick up at METEC
Order Number: 4163
Order Date: 09/03/2019

Customer Code: DART
Phone: (613) 632-9577
PO Number: POHB044374
Terms: Net 60 Days

Quantity									
<u>Item</u>	<u>Open</u>	<u>Shipped</u>	<u>B/O</u>	<u>Canceled</u>	<u>Unit</u>	<u>Description</u>	<u>Revision</u>	<u>Job</u>	<u>Number</u>
6	2	2	0	0	EA	DART-RB6895538P PRESS - GAS PRODUCER SEAL & BEARING	1	4163-06	

RECEIVED

NOV 08 2019

DART AEROSPACE LTD.

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

[Signature]

Packing Clerk's Signature
 Metec Metal Technology Inc

Received In Good Order By
 Dart Aerospace Ltd.



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity

Part Number

Part Name

Dwg
Rev.#

P.O. Number

2

DART-RB6895538P

PRESS - GAS PRODUCER SEAL
& BEARING

1

HB044374

DAS
68
9-89

MATERIAL: supplied by METEC

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

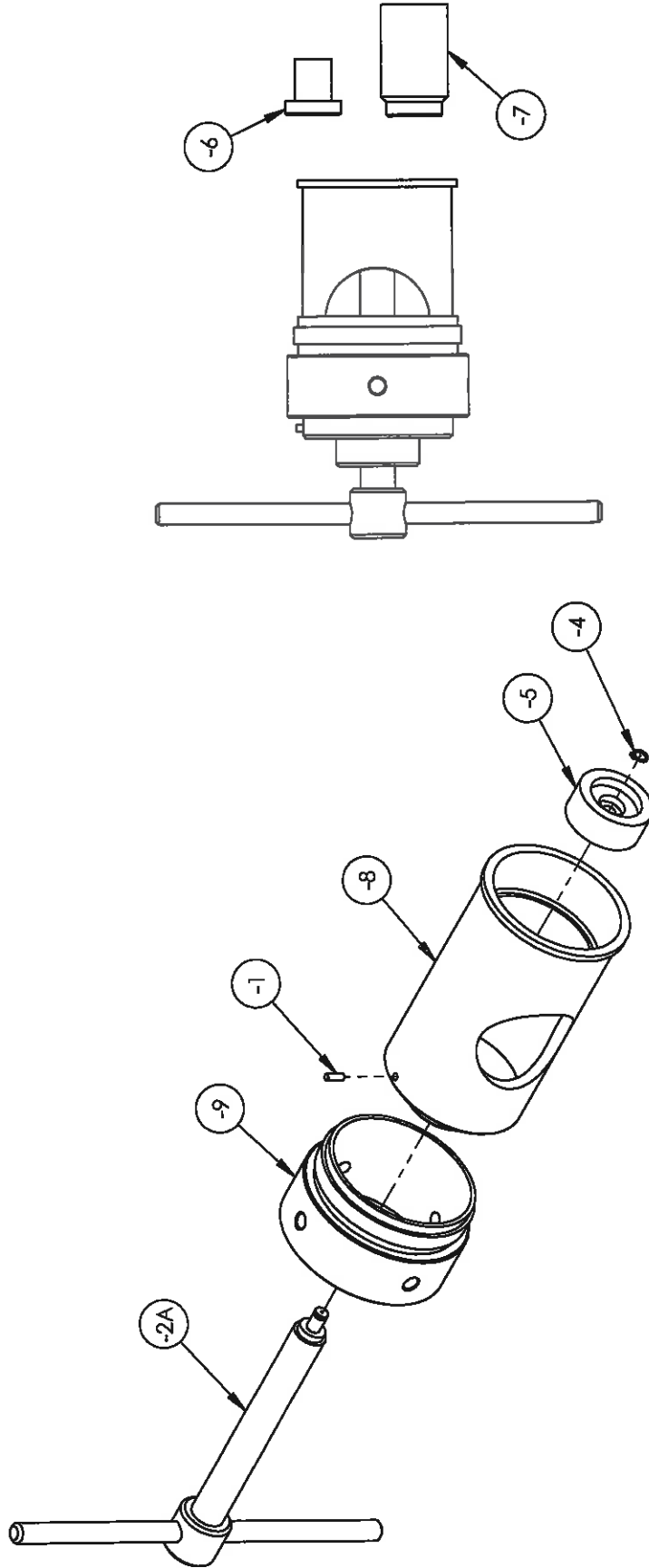
Eric Dewar

Vankleek Hill, November 8, 2019

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REVISION

REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		CHD TITLEBLOCK & REVISION BLOCK, LABELED SECTIONS A, B, C, AND DETAIL A. MOVED P/N'S 2, 3, 5, 6, 7, 8 & 9 TO ADDED PAGES FOR CLARITY, CHD DWG. NO. FROM 6895538.	8/3/09	RJC	
1	15-0061	-1 ADDED REF. MCMASTER-CARR #98381A470. -2 CHD MATERIAL WAS STRESS PROOF OR C.R. IS 1018. -2A ADDED HANDLE WELDMENT. -3 CHD MATERIAL WAS 4140/4142 Q&T. DELETED HEAT TREAT. CHD Ø3/8 HOLE WAS P.F. -2. -4 ADDED REF. MCMASTER-CARR #97633A130. -5, -6, -7 MATERIAL CHD WAS 4140/4142 Q&T DELETED HEAT TREAT. -9 CHD MATERIAL WAS 1018 IS DOM.	3/13/2015	RJC	JAG



ASSY QTY		B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
		B/O	-1	1	DOWEL PIN	STEEL	Ø1/8 X 3/8 (MCMASTER-CARR #98381A470)	1
	X		-2A	1	HANDLE WELDMENT			2
	1		-2		HANDLE	1018		3
		B/O	-3	1	JACK SCREW	4140 Q&T / 4142 Q&T	Ø.25 X .025, (5100-25 OR EQUIV.), (MCMASTER-CARR #97633A130)	4
			-4	1	EXTERNAL RETAINING RING	STEEL		5
			-5	1	SHOE	4140 Q&T / 4142 Q&T		6
			-6	1	ROTOR ADAPTER	4140 Q&T / 4142 Q&T		7
			-7	1	BEARING ADAPTER	4140 Q&T / 4142 Q&T		8
			-8	1	BODY	1018 / 1020		9
			-9	1	NUT	DOM		
	ASSY -2A							

PART AEROSPACE		TITLE	DWG NO.	REV
		PRESS - GAS PRODUCER SEAL & BEARING	RB6895538	1
		DRAWN BY:	CLOUGH	
		APPROVED	<i>g. Gilbert</i>	
		UNLESS OTHERWISE SPECIFIED		
		DIMENSIONS ARE IN INCHES		
		FRACTIONS ± 1/8		
		DECIMALS ± .01		
		ANGLES ± .5°		
		1. BREAK ALL SHARP EDGES .015 x 45°		
		2. DIMENSIONAL LIMITS APPLY AFTER PLATING		
		USED ON MODEL	ALLISON	
		DATE	3/13/2015	
		SCALE	1:3	
		SHEET	1 OF 9	